



Aliah University

(A UGC approved autonomous Institution under the Department of Minority Affairs and Madrasah Education, Govt. of West Bengal)
IIA/27, New Town, Kolkata – 160, West Bengal

TECHNICAL CORRIGENDUM NIQ No. 032/AU/REG/NIQ/18-19 dated 28.11.2018

Supply and Installation of Cutting Tools, Hand Tools and Accessories For Conducting Foundry Lab for Department of Mechanical Engineering, Aliah University New Town Campus

Sl No	Existing Clause/Specification	Amended Clause/ Specification
1	CO2 Cylinder and TIG, MIG Welding Consumables MIG SPOOL -5 kg WIRE-MS -0.8MM COPPER COTED - 5 kg TIG WEALDING FILLER ROD –MS COPPER COTED 2.4MM -5 kg TIG WEALDING-CERAMIC CUP, BACK CUP -COLLET - 3 each CO2 CYLINDER WITH REGULATOR -1	CO2 Cylinder and TIG, MIG Welding Consumables: (a) MS wire, Dia. 0.8 mm, copper coated, Quantity 15 kgs (b) TIG Welding Filler Rod, Mild Steel, Copper coated, Dia. 2.05 mm, 5 kgs (c) TIG Welding Torch Ceramic Cups-3 pieces (d) TIG Welding Torch Back cup-3 pieces (e) TIG Welding Torch Collet-3 pieces (f) One CO2 cylinder, Body material-iron, Height-1500 mm, Outside dia. 232 mm, Water capacity-47 litres, Gas capacity-30 kgs, Cylinder weight-55 kgs (approx) (g) Regulator for CO2 cylinder for TIG/MIG welding, Pressure measuring range (0 to 40 MPa), Approx. size 16x18.7x9.8cm, Rate of gas flow-15 m ³ /h (max)

Sd/-

REGISTRAR